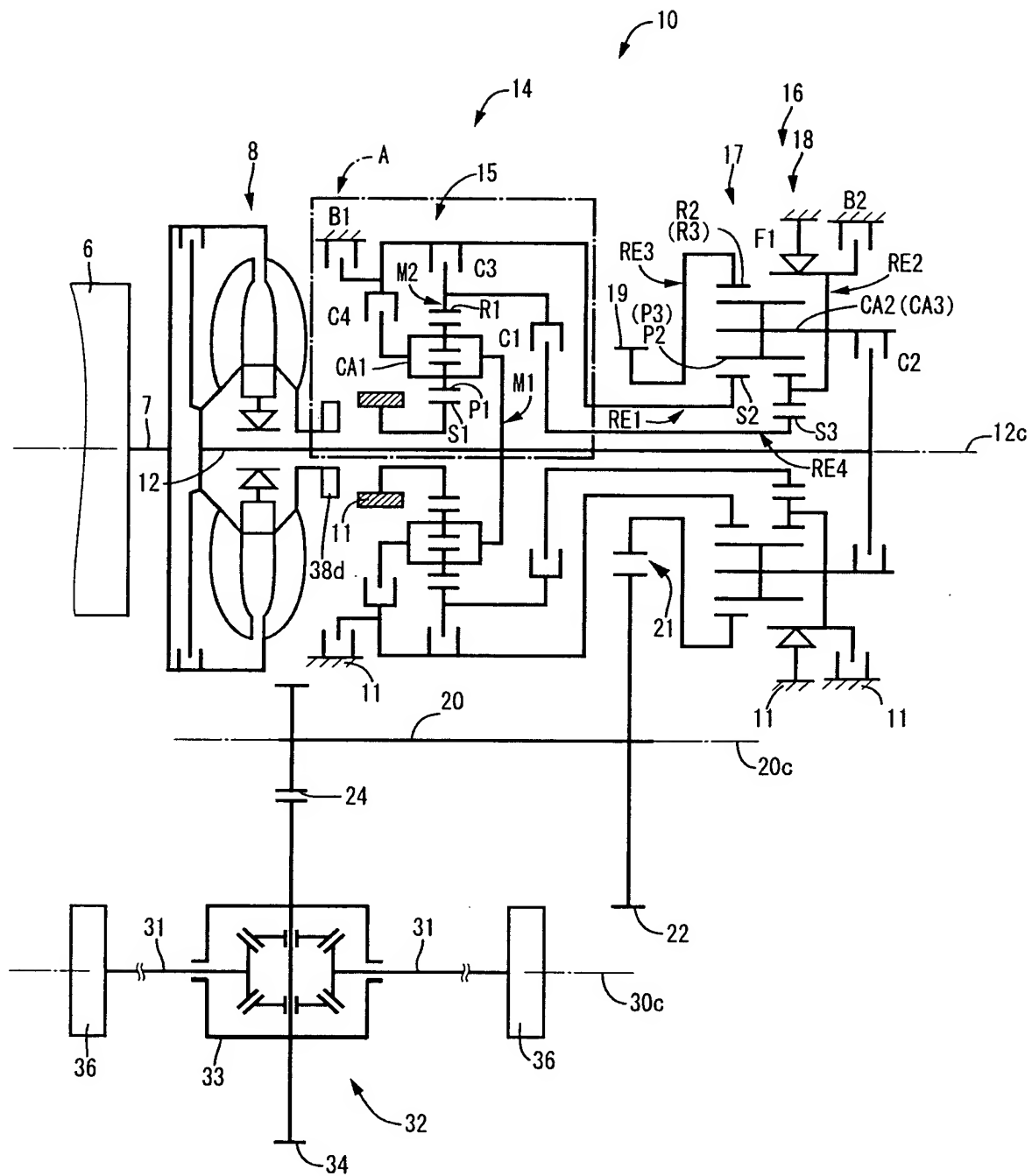


FIG. 1



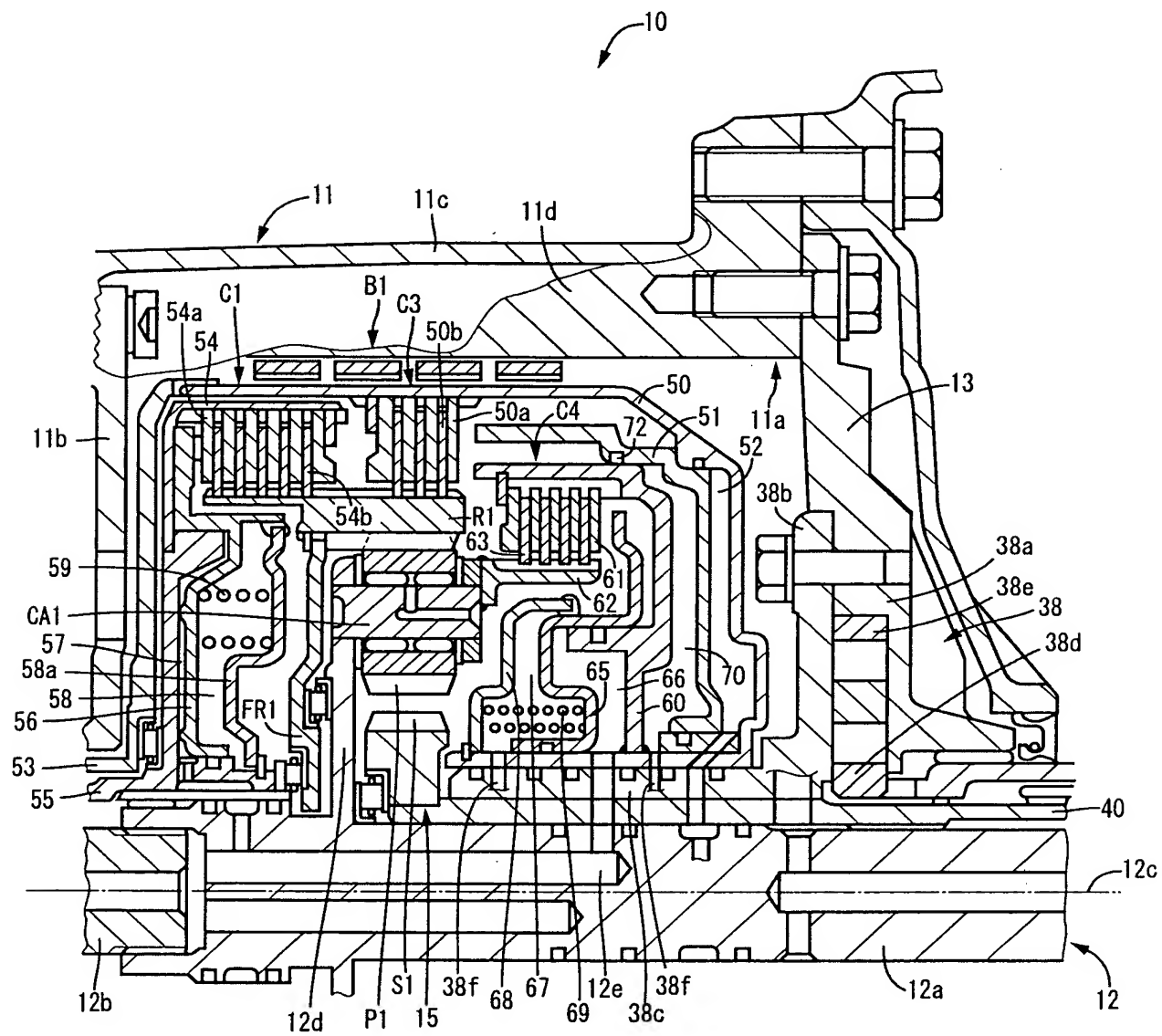


FIG. 3

	C1	C2	C3	C4	B1	B2	F1	SPEED RATIO	STEPPING RATIO
1st	○					⊙	○	4.495	
2nd	○				○			2.697	1.667
3rd	○		○					1.864	1.447
4th	○			○				1.471	1.267
5th	○	○						1.238	1.188
6th		○		○				1.000	1.238
7th		○	○					0.823	1.215
8th		○			○			0.683	1.205
R1			○			○		4.022	RANGE 6.578
R2				○		○		2.158	

○ ENGAGED ⊙ ENGAGED FOR ENGINE BRAKING

FIG. 4

